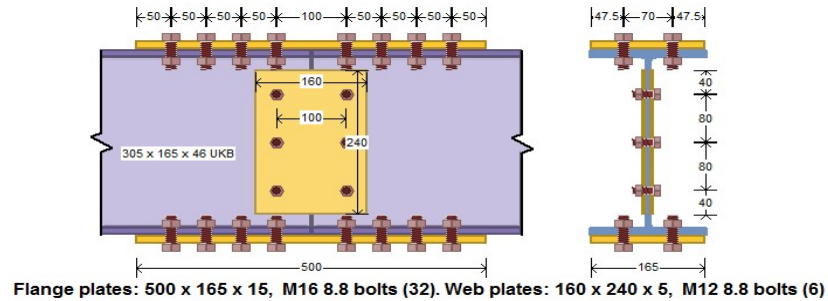


### Flange plate splice calculations

Beam: Flange plates, medium UB

Span: 5.0 m. Section: 305 x 165 x 46 UKB S355



Splice 1: 2.0 m. from R1. B.M.: 127.5 kNm S.F.: 21.2 kN (factored)

Splice 2: 3.0 m. from R1. B.M.: 127.5 kNm S.F.: 21.2 kN (do.)

Design splices for a B.M. of 127.5 kNm and S.F. of 21.2 kN

Section dims: D = 306.6 B = 165.7 T = 11.8 t = 6.7 d = 265.2 r = 8.9

Use 500 x 165 x 15 mm S275 flange plates + 160 x 240 x 5 mm S275 web plates

Use 4 pairs of M16 8.8 bolts at 70 mm cross centres; inmost pairs of bolts 100 mm apart, 3 further sets of bolts at 50 mm pitch

Web plates resist shear: Use 3 pairs of M12 8.8 bolts at 100 mm (H) and 80 mm (V)

### Basic detailing checks

Flange/Flange Plates: Using M16 bolts, washer diameter 30 mm

- Check flange bolt washer clears beam web: pitch (70 mm)  $\geq$  55 mm OK
- Flange plate bolt edge distance (47.5 mm)  $\geq$  1.2d<sub>0</sub> (21.6 mm) OK
- Flange bolt edge distance (47.8 mm)  $\geq$  1.2d<sub>0</sub> (21.6 mm) OK
- Flange plate bolt end distance (50 mm)  $\geq$  1.2d<sub>0</sub> (21.6 mm) OK (n.b. bearing resistance may be reduced if  $<$ 3.0d<sub>0</sub>)
- Flange bolt end distance (50 mm)  $\geq$  1.2d<sub>0</sub> (21.6 mm) OK (n.b. bearing resistance may be reduced if  $<$ 3.0d<sub>0</sub>)
- Flange bolt spacing (50 mm)  $\geq$  2.2d<sub>0</sub> (39.6 mm) OK (n.b. bearing resistance may be reduced if  $<$ 3.75d<sub>0</sub>)
- Flange bolt spacing (70 mm)  $\geq$  2.4d<sub>0</sub> (43.2 mm) OK

Web/Web Plates: Using M12 bolts, washer diameter 24 mm

- Check web plate clears beam roots: plate height, 240 mm  $<$  d, 265.2 mm OK
- Web plate bolt end distance H (30 mm)  $\geq$  1.2d<sub>0</sub> (15.6 mm) OK
- Web plate bolt end distance V (40 mm)  $\geq$  1.2d<sub>0</sub> (15.6 mm) OK
- Web plate bolt pitch (80 mm)  $\geq$  2.2d<sub>0</sub> (28.6 mm) OK
- Web bolt end clearance (50 mm)  $\geq$  2.4d<sub>0</sub> (31.2 mm) OK

All dimensional checks satisfied

### Stiffness check

SCI AD243 recommends that flange plate I values should be not less than beam values

Beam/plate I<sub>y</sub>: 9,900/12,808 cm<sup>4</sup>; I<sub>z</sub>: 896/1,123 cm<sup>4</sup>

### Basis of design

The applied moment at the splice position is assumed to be resisted by the compressive and tensile forces in the upper and lower flange plates. The shear force at the splice position is assumed to be carried by the web plates.

### Check flange plate and beam flange resistance

Axial force in beam flanges = 127.5 x 1000/(306.6-11.8) = 432 kN

Beam flange area, gross = 1,955 mm<sup>2</sup>, net = 1,530 mm<sup>2</sup>; Flange plate area: gross = 2,475 mm<sup>2</sup>, net = 1,935 mm<sup>2</sup>

Beam:  $f_y = 355 \text{ N/mm}^2$ ;  $f_u = 470 \text{ N/mm}^2$ ; Flange plates:  $f_y = 275 \text{ N/mm}^2$ ;  $f_u = 410 \text{ N/mm}^2$

Partial safety factors:  $\gamma_{M0} = 1.0$  [EC3-1-1 UK NA 2.15];  $\gamma_{M2} = 1.25$  [EC3-1-8 UK NA Table 1]

**Tensile resistance:**  $N_{t,Rd}$  is the lesser of  $N_{pl,Rd} = A \cdot f_y / \gamma_{M0}$  [EC3-1-1 6.2.3 (2)] and  $N_{u,Rd} = 0.9 \cdot A_{net} \cdot f_u / \gamma_{M2}$  [6.2.3 (3)]

- Flange plate,  $N_{pl,Rd} = 2,475 \times 275 / (1000 \times 1.0) = 681 \text{ kN}$
- Flange plate,  $N_{u,Rd} = 0.9 \times 1,935 \times 410 / (1000 \times 1.25) = 571 \text{ kN}$
- Beam flange,  $N_{pl,Rd} = 1,955 \times 275 / (1000 \times 1.0) = 538 \text{ kN}$
- Beam flange,  $N_{u,Rd} = 0.9 \times 1,530 \times 470 / (1000 \times 1.25) = 518 \text{ kN} \lll \text{ OK}$

**Plate block shear resistance,**  $V_{eff,1,Rd} = f_u A_{nt} / \gamma_{M2} + (1/\sqrt{3}) f_y A_{nv} / \gamma_{M0}$  [EC3-1-8 3.10.2 (2)]  
 $A_{nt}$ , net tensile area =  $90.5 \times 15 = 1358 \text{ mm}^2$   $A_{nv}$ , net shear area =  $137 \times 15 = 2055 \text{ mm}^2$   
 $V_{eff,1,Rd} = 410 \times 1358 / (1.25 \times 1000) + (1/\sqrt{3}) \times 275 \times 2055 / (1.0 \times 1000) = 772 \text{ kN OK}$

**Strut action moment:** Flange area:  $1,955 \text{ mm}^2$  Plate area:  $2,475 \text{ mm}^2 \text{ OK}$   
 Flange modulus,  $Z_y$ :  $44.1 \text{ cm}^3$  Plate modulus,  $Z_y$ :  $55.5 \text{ cm}^3 \text{ OK}$   
 Check for strut action moment not required

**Local buckling** Flange plate bolt max spacing ( $100 \text{ mm}$ )  $< 9e t_p$  ( $125 \text{ mm}$ ) - further check not required [EC3-1-8 Table 3.3 note 2]

### Check flange plate bolts (M16 8.8)

**Bolt resistance:** Shear resistance per bolt,  $F_{v,Rd} = a_v \cdot f_{ub} \cdot A_s / \gamma_{M2}$  [EC3-1-8 Table 3.4]  
 $F_{v,Rd} = 0.6 \times 800 \times 157 / (1.25 \times 1000) = 60.3 \text{ kN}$   
 Bearing resistance per bolt,  $F_{b,Rd} = k_1 \cdot a_b \cdot f_u \cdot d \cdot t / \gamma_{M2}$  [EC3-1-8 Table 3.4]  
 $a_b = \min[e_1/3d_0; (p_1/3d_0) - 0.25; f_{ub}/f_{up}; 1.0]$   
 $k_1 = \min[2.8e_2/d_0 - 1.7; 1.4p_2/d_0 - 1.7; 2.5]$   
 $e_{1,plate} = 50$ ;  $e_{2,plate} = 47.5$ ;  $e_{1,flange} = 50$ ;  $e_{2,flange} = 47.8$ ;  $d_0 = 18$   
 $a_{b,flange, end} = 0.926$ ;  $a_{b,flange, oth} = 0.676$ ;  $a_{b,plate, end} = 0.926$ ;  $a_{b,plate, oth} = 0.676$   
 - Plate end bolts:  $F_{b,Rd} = 2.50 \times 0.926 \times 410 \times 16 \times 15 / (1000 \times 1.25) = 182.2 \text{ kN}$   
 - Plate other bolts:  $F_{b,Rd} = 2.50 \times 0.676 \times 410 \times 16 \times 15 / (1000 \times 1.25) = 133.0 \text{ kN}$   
 - Flange end bolts:  $F_{b,Rd} = 2.50 \times 0.926 \times 470 \times 16 \times 11.8 / (1000 \times 1.25) = 164.3 \text{ kN}$   
 - Flange other bolts:  $F_{b,Rd} = 2.50 \times 0.676 \times 470 \times 16 \times 11.8 / (1000 \times 1.25) = 120.0 \text{ kN}$

**Bolt group:** Plate bearing:  $2 \times 182.2 + 6 \times 133.0 = 763.5 \text{ kN OK}$   
 Flange bearing:  $2 \times 164.3 + 6 \times 120.0 = 688.5 \text{ kN OK}$   
 Shear:  $F_{v,Rd} = 2 \times 4 \times 60.3 = 482.3 \text{ kN OK}$

**Bending summary** Flange bolt group shear resistance ( $482 \text{ kN}$ ) governs  
 Splice moment resistance =  $482 \times 306.6 / 1000 = 142.2 \text{ kNm OK}$

### Check web plate and beam web resistance

**Web plate shear resistance: Design SF = 21.2 kN**

Web plate net area =  $5 \times (240 - (3 \times 13)) = 1,005 \text{ mm}^2$   
 Shear resistance (net area) =  $2 \times (1/\sqrt{3}) \cdot f_y \cdot A_v / \gamma_{M0} = 2 \times (1/\sqrt{3}) \times 275 \times 1,005 / (1.0 \times 1000) = 319 \text{ kN OK}$

**Plate block shear resistance,**  $V_{eff,2,Rd} = 0.5 \cdot f_u \cdot A_{nt} / \gamma_{M2} + (1/\sqrt{3}) f_y \cdot A_{nv} / \gamma_{M0}$  [EC3-1-8 3.10.2 (3)]  
 $A_{nt}$ , net tensile area =  $2 \times 23.5 \times 5 = 235 \text{ mm}^2$   $A_{nv}$ , net shear area =  $2 \times 167.5 \times 5 = 1675.0 \text{ mm}^2$   
 $V_{eff,2,Rd} = 0.5 \times 410 \times 235 / (1.25 \times 1000) + (1/\sqrt{3}) \times 275 \times 1675 / (1.0 \times 1000) = 304 \text{ kN OK}$

### Check web plate bolts (M12 8.8)

**Bolt shear resistance:** Shear resistance per bolt,  $F_{v,Rd} = 0.85 \times a_v \cdot f_{ub} \cdot A_s / \gamma_{M2}$  [EC3-1-8 Table 3.4; M12 0.85 factor 3.6 (5)]  
 (bolts in double shear)  $F_{v,Rd} = 2 \times 0.85 \times 0.6 \times 800 \times 84.3 / (1.25 \times 1000) = 55.0 \text{ kN}$   
 Shear resistance of bolt group,  $V_{Rd,1} = n \cdot F_{v,Rd} / \sqrt{1 + (Bn)^2}$  [NCCI SN017a 3)]  
 $B = 6z(n \cdot (n + 1) \cdot p_1) = 6 \times 50 / (3 \times 4 \times 80) = 0.313$   
 $V_{Rd,1} = 3 \times 55.0 / \sqrt{1 + (0.313 \times 3)^2} = 120.4 \text{ kN OK}$

**Web plate bearing resistance,**  $V_{Rd,2} = n \cdot \sqrt{((F_{b,Rd,ver})^2 + (B \cdot n / F_{b,Rd,hor})^2)}$  [NCCI SN017a 4]

$$F_{b,Rd,ver} = k_1 \cdot a_b \cdot f_{u,p} \cdot d \cdot t_p / g_{M2}$$

$$a_b = \min[e_1/3d_0; (p_1/3d_0) - 0.25; f_{ub}/f_{up}; 1.0] = 1.00 \quad (d_0 = 13; e_1 = 40; e_2 = 30; p_1 = 80)$$

$$k_1 = \min[2.8e_2/d_0 - 1.7; 2.5] = 2.50$$

$$F_{b,Rd,ver} = 2.50 \times 1.00 \times 410 \times 12 \times 5 / (1000 \times 1.25) = 49.2 \text{ kN}$$

$$F_{b,Rd,hor} = k_1 \cdot a_b \cdot f_{u,p} \cdot d \cdot t_p / g_{M2}$$

$$a_b = \min[e_2/3d_0; f_{ub}/f_{up}; 1.0] = 0.769$$

$$k_1 = \min[2.8e_1/d_0 - 1.7; (1.4 \cdot p_1/d_0) - 1.7; 2.5] = 2.50$$

$$F_{b,Rd,hor} = 2.50 \times 0.769 \times 410 \times 12 \times 5 / (1000 \times 1.25) = 49.2 \text{ kN}$$

$$V_{Rd,2} = 2 \times 3 / \sqrt{((1/49.2)^2 + (0.313 \times 3/37.8)^2)} = 187.3 \text{ kN} - \text{Shear governs}$$

Beam web bearing resistance,  $V_{Rd,8} = n / \sqrt{((1/F_{b,Rd,ver})^2 + (B \cdot n / F_{b,Rd,hor})^2)}$  [NCCI SN017a 10]

$$F_{b,Rd,ver} = k_1 \cdot a_b \cdot f_{u,p} \cdot d \cdot t_p / g_{M2}$$

$$a_b = \min[e_1/3d_0; (p_1/3d_0) - 0.25; f_{ub}/f_{up}; 1.0] = 1.00 \quad (e_1 = 73.3; e_2 = 50; p_1 = 80)$$

$$k_1 = \min[2.8e_2/d_0 - 1.7; 2.5] = 2.50$$

$$F_{b,Rd,ver} = 2.50 \times 1.00 \times 410 \times 12 \times 5 / (1000 \times 1.25) = 65.9 \text{ kN}$$

$$F_{b,Rd,hor} = k_1 \cdot a_b \cdot f_{u,p} \cdot d \cdot t_p / g_{M2}$$

$$a_b = \min[e_1/3d_0; (p_1/3d_0) - 0.25; f_{ub}/f_{up}; 1.0] = 1.00$$

$$k_1 = \min[2.8e_2/d_0 - 1.7; 2.5] = 2.50$$

$$F_{b,Rd,ver} = 2.50 \times 1.00 \times 470 \times 12 \times 6.7 / (1000 \times 1.25) = 65.9 \text{ kN}$$

$$V_{Rd,8} = 3 / \sqrt{((1/65.9)^2 + (0.313 \times 3/75.6)^2)} = 153.1 \text{ kN} - \text{Shear governs}$$

Splice shear resistance = 120.4 kN OK

Splice design OK

EuroBeam website: <http://www.eurobeam.co.uk/eurobeam.htm>